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Regulation of Geometrical Parameters Deviations of Automotive Components Parts through Diagnostic Measurements Organization

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Abstract

© 2017 The Authors. Published by Elsevier Ltd. Standard quality management methods are too laborious to apply them to compact business suppliers of automotive components. Analysis of the existing methods for equipment diagnosing was carried out and their shortcomings were revealed. There is a need for special high-precision instruments, the need for stopping equipment and a dismantling clamping set-up. The article offers a method for error diagnostics in the technological system position modules from the values of the performance precision machined parts with the instrument for height measuring directly at the workplace. This method significantly reduces the time necessary to plan corrective actions and risk of poor performance. The article contains the example of application of the "brake pad" detail measurement technique for corrections of the technological system modules.

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Keywords

Machining, measuring, monitoring of the precision, response plan

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